

Examples of Belt Replacement Signs

Examples	Condition
1. When belt tooth reinforcement fabric is worn and rubber/core wire are exposed When tooth surface/grooves are worn and rubber/core wire are exposed	
2. When the backing rubber shows cracks due to hardening	
3. When cracks reaching the rubber are seen at tooth base	a second
4. Belt side faces are damaged due to wear	
5. When missing tooth can be seen	
6. When excessive wear can be seen on belt back side	
7. When belt or core wire are broken	The second

These are belt replacement timing guides. Early or periodical replacements are recommended even the signs shown above are not yet visible.