APPLICATION OF OUR HEXAGON KEYS TO ISO 2936, DIN 6911 AND BALLENDED KEYS.

The table shows the across-flats sizes of keys for thread sizes (M) and types of screw.

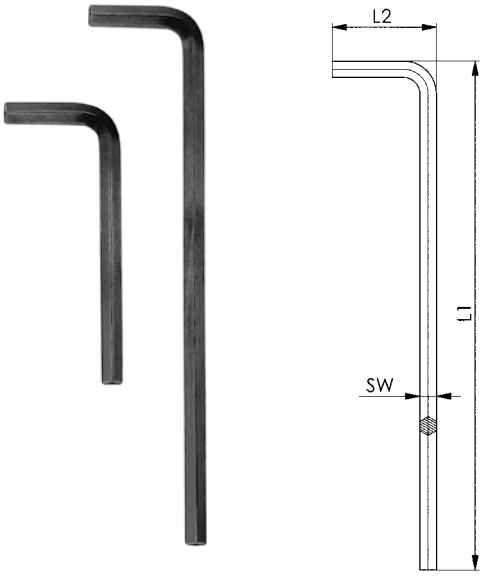
SW	Test torque		Hard-ness	Socket screw standards				
mm	Hexagon Nm	Ball-ended Nm	HRC	ISO 4762 [DIN 912]	DIN 6912	DIN 7984	ISO 10642 [DIN 7991]	ISO 4026-4029 [DIN 913-916]
0,7	0,08	-		-	-	-	-	M1,4 M1,6 (M1,8)
0,9	0,18	-		-	-	-	-	M2
1,3	0,53	-		(M1,4)	-	-	-	M2,5
1,5	0,82	0,40		M1,6 M2	–	-	-	M3
2,0	1,90	0,98		M2,5	–	M3	M3	M4
2,5	3,80	1,60	52-55	M3	–	M4	M4	M5
3	6,60	2,90		M4	M4	M5	M5	M6
4	16	6,40		M5	M5	M6	M6	M8
5	30	12		M6	M6	M8	M8	M10
6	52	21		M8	M8	-	M10	M12 (M14)
7	80	-		-	-	M10	-	–
8	120	50		M10	M10	M12	M12	M16
10	220	92		M12	M12	M14	M14 M16	(M18) M20
12	370	250	48-52	M14	M14	M16 M18	(M18) M20	(M22) M24
14	590	-		M16 M18	M16 M18	M20 M22	(M22 M24)	-
17	980	-		M20				
19	1360	-		(M22)	M20 M22	M24	-	-
22	2110	-		M24 (M27)	M24 M27	-	-	-
24	2750	-	45 - 50	M30	M30	-	-	-
				M33	M33	-	-	-
27	3910	-		M36	M36	-	-	-
32	4000	-		M42	-	-	-	-
36	4000	-		M48	-	-	-	-

( ) not ISO standard thread

ISO 2936C

Hexagon keys (metric)

CHROM VANADIUM, hardened and **blued**.
End face machined. Edges of end face chamfered.



Order no.	SW [mm]	L1 x L2 [mm]	Weight [g]
42572	0,7	33 x 7	0,14
42580	0,9	33 x 11	0,2
43067	1,3	41 x 13	0,7
42358	1,5	46,5 x 15,5	0,9
42366	2,0	52,0 x 18,0	1,8
42374	2,5	58,5 x 20,5	3,0
42382	3	66 x 23	5,0
42390	4	74 x 29	10
42408	5	85 x 33	18
42416	6	96 x 38	30
42424	7	102 x 41	43
42432	8	108 x 44	59
42440	9	114 x 47	79
42457	10	122 x 50	103
42465	11	129 x 53	131
42473	12	137 x 57	160
42481	14	154 x 70	260
42499	17	177 x 80	430
42507	19	199 x 89	617
42515	22	222 x 102	920
42523	24	248 x 114	1238
42531	27	277 x 127	1740
42549	30	315 x 142	2410
42556	32	347 x 157	3080
42564	36	391 x 176	4370

The 1.3 A/F key is in fact 1.27 mm, which is precisely 0.05“.

ISO 2936LC

Hexagon keys (mm), extra long version

CHROM VANADIUM, hardened and **blued**.
End face machined. Edges of end face chamfered.

Order no.	SW [mm]	L1 x L2 [mm]	Weight [g]
43703	1,5	91,5 x 15,5	1,5
43711	2,0	102,0 x 18,0	3,0
43729	2,5	114,5 x 20,5	5,5
43737	3	129 x 23	9,0
43745	4	144 x 29	18
43752	5	165 x 33	32
43760	6	186 x 38	52
43786	8	208 x 44	100
43794	10	234 x 50	177
43802	12	262 x 57	287
43810	14	294 x 70	440

On request:

Other lengths and executions on request.

Subject to technical alterations.